

9. (Twice Amended) A cup assembly having an open end, comprising:

(a) a dual wall cup assembly comprising: (i) an outer cup[, consisting] <u>made</u> of a thermoplastic <u>material</u>, with <u>a</u> side wall, <u>a</u> top and <u>an</u> end, the end is closed and sealed by <u>a</u> bottom wall and the top is open; (ii) an inner cup[, consisting] <u>made</u> of a thermoplastic <u>material</u>, with a side wall, a top and an end, the end is closed and sealed by a bottom wall; and (iii) the inner cup is configured to be receivable within the outer cup to create a sealed gap between <u>the</u> side walls of an inner surface of the outer cup and an outer surface of the inner cup [and between the bottom walls;]

- [(b) the sealed gap consisting of a gaseous material;]
- [(c)] (b) the cup assembly is a child spill-proof cup that has a removably mounting cap thereon, the cap has a spout that projects from [one] a side [thereof] upwardly, the spout is formed integrally with the cap and includes a front and rear walls that converge to an outwardly protruding tip of the spout; and
- [(d)] (c) the dual wall assembly provides sufficient insulation ability so that the cup assembly takes at least about 100 minutes to reach 70°F when tested by cup insulation test method.
 - 10. (Twice Amended) A cup assembly having an open end, comprising:
- (a) a dual wall cup assembly comprising: (i) an outer cup, [consisting] <u>made</u> of a thermoplastic <u>material</u>, with <u>a</u> side wall, <u>a</u> top and <u>an</u> end, the end is closed and sealed by <u>a</u> bottom wall and the top is open; (ii) an inner cup, [consisting] <u>made</u> of a thermoplastic <u>material</u>, with <u>a</u> side wall, <u>a</u> top and <u>an</u> end, the end is closed and sealed by <u>a</u> bottom wall; and (iii) the inner cup is configured to be receivable within the outer cup to create a

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sealed gap between the side walls of an inner surface of the outer cup and an outer surface of the inner cup [and between the bottom walls];

- [(b) the sealed gap consisting of a gaseous material;]
- [(c)] (b) the cup assembly is a child spill-proof cup that has a removably mounting cap thereon, the cap has a spout that projects from[one] a side [thereof] upwardly, the spout is formed integrally with the cap and includes a front and rear walls that converge to an outwardly protruding tip of the spout; and
- [(d)] (c) the dual wall assembly provides sufficient insulation ability so that the cup assembly takes at least about twice the time to reach 70°F compared to a comparable single wall cup, which is made of the same thermoplastic material of the inner cup and substantially the same size and shape of the inner cap, when tested by [the] cup insulation test method.
 - 12. (Twice Amended) A cap assembly having an open end, comprising:
- (a) a dual wall cup assembly comprising: (i) an outer cup, [consisting] <u>made</u> of a thermoplastic <u>material</u>, with <u>a</u> side wall, <u>a</u> top and <u>an</u> end, the end is closed and sealed by <u>a</u> bottom wall and the top is open; (ii) an inner cup, [consisting] <u>made</u> of a thermoplastic <u>material</u>, with <u>a</u> side wall, <u>a</u> top and <u>an</u> end, the end is closed and sealed by <u>a</u> bottom wall; and (iii) the inner cup is configured to be receivable within the outer cup to create a sealed gap between <u>the</u> side walls of an inner surface of the outer cup and an outer surface of the inner cup [and between the bottom walls];
 - [(b) the sealed gap consisting of a gaseous material;]
- [(c)] (b) the cup assembly is a child spill-proof cup that has a removably mounting cap thereon, the cap has a spout that projects from[one] a side [thereof] upwardly, the

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spout is formed integrally with the cap and includes a front and rear walls that converge to an outwardly protruding tip of the spout; and

[(d)] (c) the dual wall assembly provides sufficient insulation ability so that the cup assembly takes at least about twice the time to reach 70°F compared to a comparable single wall cup, which is made of the same thermoplastic material of the inner cup and substantially the same size and shape of the inner cap, when tested by [the] cup insulation test method.

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assembly does not crack or break when tested by [the] drop test method.

[(e)] (d) the dual wall assembly provides sufficient impact strength so that the cup

13. (Twice Amended) A cup assembly having an open end, comprising:

- (a) a dual wall cup assembly comprising: (i) an outer cup, [consisting] <u>made</u> of a thermoplastic <u>material</u>, with <u>a</u> side wall, <u>a</u> top and <u>an</u> end, the end is closed and sealed by bottom wall and the top is open; (ii) an inner cup, [consisting] <u>made</u> of a thermoplastic <u>material</u>, with <u>a</u> side wall, <u>a</u> top and <u>an</u> end, the end is closed and sealed by <u>a</u> bottom wall; (iii) the side wall thickness of the inner and outer cups are about 0.05 to about 0.06 inches; and (iv) the inner cup is configured to be receivable within the outer cup to create a sealed gap between <u>the</u> side wall<u>s</u> of an inner surface of the outer cup and an outer surface of the inner cup [and between the bottom walls] wherein the gap is about [0.06] <u>0.04</u> to about 0.08 inches;
 - [(b) the sealed gap consisting of a gaseous material;]
- [(c)] (b) the cup assembly is a child spill-proof cup that has a removably mounting cap thereon, the cap has a spout that projects from [one] a side [thereof] upwardly, the spout is formed integrally with the cap and includes a front and rear walls that converge

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to an outwardly protruding tip of the spout; and

[(d)] (c) the dual wall assembly provides sufficient insulation ability so that the cup assembly takes at least about 100 minutes to reach 70°F when tested by cup insulation test method.

14. (Twice Amended) A cup assembly having an open end, comprising:

- (a) a dual wall cup assembly comprising: (i) an outer cup, [consisting] <u>made</u> of a thermoplastic <u>material</u>, with <u>a</u> side wall, <u>a</u> top and <u>an</u> end, the end is closed and sealed by <u>a</u> bottom wall and the top is open; (ii) an inner cup, [consisting] <u>made</u> of a thermoplastic <u>material</u>, with <u>a</u> side wall, <u>a</u> top and <u>an</u> end, the end is closed and sealed by <u>a</u> bottom wall; (iii) the side wall thickness of the inner and outer cups are about 0.03 to about 0.08 inches; and (iv) the inner cup is configured to be receivable within the outer cup to create a sealed gap between the side walls of an inner surface of the outer cup and an outer surface of the inner cup [and between the bottom walls] wherein the sealed gap is about 0.04 to about 0.1 inches;
 - [(b) the sealed gap consisting of a gaseous material;]
- [(c)] (b) the cup assembly is a child spill-proof cup that has a removably mounting cap thereon, the cap has a spout that projects from [one] a side [thereof[upwardly, the spout is formed integrally with the cap and includes a front and rear walls that converge to an outwardly protruding tip of the spout; and
- [(d)] (c) the dual wall assembly provides sufficient insulation ability so that the cup assembly takes at least about 100 minutes to reach 70°F when tested by cup insulation test method.
 - 15. (Twice Amended) A cup assembly having an open end, comprising:

- (a) a dual wall cup assembly comprising: (i) an outer cup, [consisting] <u>made</u> of a thermoplastic <u>material</u>, with <u>a</u> side wall, <u>a</u> top and an end, the end is closed and sealed by <u>a</u> bottom wall and the top is open; (ii) an inner cup, [consisting] <u>made</u> of a thermoplastic <u>material</u>, with <u>a</u> side wall, <u>a</u> top and <u>an</u> end, the end is closed and sealed by bottom wall; (iii) a curve region at a bottom outside edge of the outer cup having a thickness greater than the wall thickness of the outer cup and a notch in a curve region at a bottom inside edge of the outer cup; and (iv) the inner cup is configured to be receivable within the outer cup to create a sealed gap between <u>the</u> side walls of an inner surface of the outer cup and an outer surface of the inner cup [and between the bottom walls];
 - [(b) the sealed gap consisting of a gaseous material;]
- [(c)] (b) the cup assembly is a child spill-proof cup that has a removably mounting cap thereon, the cap has a spout that projects from [one] a side [thereof] upwardly, the spout is formed integrally with the cap and includes a front and rear walls that converge to an outwardly protruding tip of the spout; and
- [(d)] (c) the dual wall assembly provides sufficient insulation ability so that the cup assembly takes at least about 100 minutes to reach 70°F when tested by cup insulation test method.
 - 17. (Twice Amended) A cup assembly having an open end, comprising:
- (a) a dual wall cup assembly comprising: (i) an outer cup, [consisting] <u>made</u> of a thermoplastic <u>material</u>, with <u>a</u> side wall, <u>a</u> top and <u>an</u> end, the end is closed and sealed by <u>a</u> bottom wall and the top is open; (ii) an inner cup[, consisting] made of a thermoplastic <u>material</u>, with <u>a</u> side wall, <u>a</u> top and <u>an</u> end, the end is closed and sealed by <u>a</u> bottom wall; (iii) the side wall thickness of the inner and outer cups are about 0.03 to about 0.08 inches

- (iv) a curve region at a bottom outside edge of the outer cup having a thickness greater than the wall thickness of the outer cup and a notch in a curve region at a bottom inside edge of the outer cup; and (v) the inner cup is configured to be receivable within the outer cup to create a sealed gap between the side walls of an inner surface of the outer cup and an outer surface of the inner cup [and between the bottom walls] wherein the sealed gap is about 0.04 to about 0.1 inches; and
 - [(b) the sealed gap consisting of a gaseous material;]
- [(c)] (b) the cup assembly is a child spill-proof cup that a removably mounting cap thereon, the cap has a spout that projects from [one] a side [thereof] upwardly, the spout is formed integrally with the cap and includes a front and rear walls that converge to an outwardly protruding tip of the spout; and
- [(d)] (c) the dual wall assembly provides sufficient insulation ability so that the cup assembly takes at least about 100 minutes to reach 70°F when tested by cup insulation test method.

Please add the following new claims:

- -- 100. The cap assembly of <u>claim 9</u> wherein the sealed gap consists of an insulation material selected from the group consisting of foam, blowing agents, styrofoam and cardboard.--
- -- 101. The cap assembly of claim 10 wherein the sealed gap consists of an insulation material selected from the group consisting of foam, blowing agents, styrofoam and cardboard.--
- -- 102. The cap assembly of claim 12 wherein the sealed gap consists of an insulation material selected from the group consisting of foam, blowing agents,

styrofoam and cardboard.- -

- -- 103. The cap assembly of claim 13 wherein the sealed gap consists of an insulation material selected from the group consisting of foam, blowing agents, styrofoam and cardboard.- -
- - 104. The cap assembly of claim 14 wherein the sealed gap consists of an insulation material selected from the group consisting of foam, blowing agents, styrofoam and cardboard.- -
 - -- 105. The cap assembly of claim 9 wherein air is in the sealed gap. --
 - -- 106. The cap assembly of claim 10 wherein air is in the sealed gap. --
 - -- 107. The cap assembly of claim 12 wherein air is in the sealed gap. --
 - -- 108. The cap assembly of claim 13 wherein air is in the sealed gap. --
 - -- 109. The cap assembly of claim 14 wherein air is in the sealed gap. --